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PRODUCT LITERATURE

HYDROSOFT-654 40

Product Information

Hydrosoft-654 40 is a hydrophilic silicone softener. It imparts very good softness and hydrophilicity on the treated fabrics. Hydrosoft-654 40 is suitable for all substrates however imparts excellent results on Terry towels. Hydrosoft-654 40 is applicable by exhaust and padding technique.

Key Features & Benefits

Key Features	Benefits		
Hydrophilic	Ideal for terry towels and cotton knits imparting extra soft handle		
Non-vellowing	Can be used for whites and pastel shades		

General Characteristics

Physical appearance	:	Straw white to pale yellow liquid
Ionic nature	:	Nonionic
pH of 1% solution	:	5 +/-1
Miscibility	:	Miscible with water
Compatibility	:	Compatible with anionic, cationic and nonionic products
Stability	:	Stable to dilute acids and dilute alkalies

Application

 Padding process
 Exhaust Process

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 Dosage : 5-15g/l
 Dosage : 0.5-1.5%

 Pick-up : 65-70%
 Bath pH : 5.0-6.0

 Bath pH : 5.0-6.0
 Bath Temp. : 30-40 deg.C

 Drying : 140-160 deg.C
 Time : 15-20 min.

Dosages depending upon the requirement

Precautions

Storage

: Store in cool, ventilated shed away from heat and direct sunlight. Storage temperature



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[The above information is given in good faith and is without warranty] [Prod.Code : L009845.docx Last Upd. On : 04/10/24] [PP]		
Shelf Life : 9 months from the dat stored under contro	te of manufacturing, if olled conditions.	
should not exceed 35 to avoid contact w	deg C. Close lids firmly with air and moisture.	