501 Waterford, C Wing, C.D.Barfiwala Marg(Juhu Lane), Andheri(W),Mumbai 400 058. INDIA

Email tcmktg@sarex.com URLwww.sarex.com

PRODUCT LITERATURE

CELLDET-R

Product Information

Celldet-R is an ultra low foaming, solvent free, APEO free wetting cum detergent for cellulosic, other natural and synthetic fibers and their blends. Due to its ultra low foaming characteristics, the product is suitable for jet dyeing machine even at low liquor ratio. The product is also suitable for high temperature scouring, combined scouring and bleaching and washing-off agent. Celldet-R confers good rewetting properties to the fabric scoured with it.

Key Features & Benefits

Key Features Benefits

Ultra low foaming, wetting Suitable for soft flow and jet

agent and detergent dyeing machines

Powerful emulsifying Excellent removal of fats, waxes

action and oils thereby ensuring uniform

absorbency

Stable to high temperature Suitable for high temperature

scouring, bleaching and high temperature combined scouring and

bleaching.

General Characteristics

Physical appearance : Colourless to straw white hazy liquid

Ionic nature : Non-ionic
pH of 1% solution : 7 +/- 1

Miscibility : Miscible with water

Compatibility : Compatible with cationic, anionic and

non-ionic products

Stability : Stable to dilute acids and dilute alkalies

<u>Application</u>

1. Combined Scouring and Bleaching

Celldet-R : 0.4-0.7% Caustic soda flakes : 2-3%



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H2O2 50% : 3-8%

Saraguest 2UD : 0.5-1% (optional)

Sarastabil-MRS : 0.3-1.2%

Saracrease (Conc) : 1%

(1:60 diluted)

Temperature : 98 deg.C, 45-60 min OR

: 110 deg.C, 15-30 min.

MLR : 1:4 to 1:10

For Washing-off process (After dyeing)

- Load the fabric with 0.4 g/l Saragen-SO
- Run at room temperature for 20 min
- Adjust the pH 6.0-6.5 with Acetic acid
- Raise temperature to 60 deg.C and add 0.3-0.5~g/l Celldet-R
- Run for 20 min
- Hot wash 1 95 deg.C, 15 min - Hot wash 2 - 70 deg.C, 15 min
- Cold wash 10 min : (twice)

Note:

- Lower concentration is for RFD, while higher concentration is for full white fabrics.
- Fill water in the machine. Add Celldet-R followed by addition of Saracrease Conc. Load fabric at 50 rpm speed (30% rpm of original rpm of running batch). Run for 10 minutes (3 cycles) and then add bleaching auxiliaries.

Instructions For Dilution

Celldet-R to be used as is.

Celldet-R has a tendency to become hazy below 10 deg.C. Stir well and use.

Precautions

Storage : Store in cool, ventilated shed away from

heat and direct sunlight. Storage temperature should not exceed 35 deg C. Close lids firmly to avoid contact with air and moisture.

Shelf Life : 9 months from the date of manufacturing, if



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