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# PRODUCT LITERATURE

# DESIZE-770

### Product Information

Desize-770 is a high temperature stable, bacterial Alpha-amylase based desizing agent specially recommended for desizing of fabrics sized with starch and water soluble cellulose derivatives. Desize-770 can be applied by exhaust, pad-roll and pad-batch methods.

### Key Features & Benefits

Key Features Benefits

Stable upto pH 9 Can be combined with bio-scouring

Wide range pH stability Performance will not be affected

with change in pH (5-9)

Shorter batching time Less time for pad-batch, better productivity

#### General Characteristics

Physical appearance: Yellow to brownish yellow liquid

Ionic nature : Nonionic
pH of 1% solution : 6 +/- 1

Miscibility : Miscible with water

Compatibility : Compatible with anionic, nonionic and cationic products
Stability : Stable to dilute alkalies and stable to dilute acids

### **Application**

#### EXHAUST RECIPE APPLICATION:

Desize-770 : 1-3% Celldet-R : 0.3-0.5% Saraquest-W (Conc) : 0.15-0.2%

Temperature : 50-80 deg.C, pH : 6-7

\* Load grey fabric

- \* Add Celldet-R and Saraquest-W (Conc).
- \* Adjust pH 6-7 and add Desize-770
- $^{\star}$  Run for 2-4 ends followed by hot wash (2 ends) and cold wash.



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#### PAD-ROLL APPLICATION:

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Desize-770 : 1.5-3 g/lCelldet-R : 3-4 g/lSaraquest-W (Conc) : 1.5-2 g/l: 1.5-2 g/lSarakol-NF

Padding temp. : 80 deg.C, pH 6-7

: 6-8 hrs at 70-80 deg.C Pad - roll

Pad at 70-100% expression

Desize-770 to be added after adjustment of pH and temperature of padding liquor. At the end of batching period, fabric to be given hot wash and cold wash.

#### PAD-BATCH APPLICATION:

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: 1.5-3 g/l : 3-4 g/l Desize-770 Celldet-R Saraquest-W (Conc): 1.5-2 g/l Sarakol NF : 1.5-2.0 g/lPadding temp. : 60-70 deg.C

- \* Pad-batch for 8-12 hrs.
- \* Pad at 70-100% expression.
- \* Desize-770 to be added after adjustment of pH and temperature of padding liquor. At the end of batching period, fabric to be given hot wash and cold wash.

#### Note:

- 1. Please note that efficiency of desizing would depend upon type and quantity of size used, temperature, pH, treatment time as well as quality of water.
- 2. For desizing of yarn dyed shirting, first ensure the fastness of yarn dyed fabric at 60 deg C.
- 3. For better performance, use nonionic wetting agent.
- 4. Solution of Desize-770 should be prepared in water of pH 6-7 only.



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### **Precautions**

Storage : Store in cool, ventilated shed away from

heat and direct sunlight. Storage temperature should not exceed 35 deg C. Close lids firmly to avoid contact with air and moisture.

Shelf Life : 9 months from the date of manufacturing, if

stored under controlled conditions.

[The above information is given in good faith and is without warranty] [ Prod.Code :L011695 | Last Upd. On : 04/07/24 ] [PVR]

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